

**SECTION I - PRODUCT IDENTIFICATION**

Trade Name: **Dahlbag 9840**  
Product Class:  
Supplier: **Airtech International, Inc.**  
5700 Skylab Road  
Huntington Beach, CA 92647  
Telephone: 714-899-8100  
Fax: 714-899-8179  
  
Emergency Telephone: **800-424-9300**

**SECTION II – HAZARDOUS INGREDIENTS**

**Caprolactam:**  
CAS #: 105-60-2 Concentration %: <1  
TLV (ACGIH): 5 ppm or 1 mg/m<sup>3</sup> OSHA PEL: 5 ppm or 1 mg/m<sup>3</sup>  
ACGIH STEL: 10 ppm

**SECTION III – PHYSICAL DATA**

**Description:** Thin blue film  
**Solubility:** Insoluble  
**Melting point:** 250 C  
**Specific gravity:** 1.13 - 1.15  
**Odor:** None

**SECTION IV – FIRE AND EXPLOSION DATA**

**Flash ignition temperature:** 400 C Method: ASTM 1929 62  
**Unusual fire, explosion hazards:** Large molten masses may ignite spontaneously in air. Water quenching of such masses is a good practice.  
**Hazardous combustion products:** Primarily ammonia and carbon monoxide, small amount of hydrogen cyanide, aldehydes. limits (STP): N/A  
**Special firefighting instructions:** No special instructions  
**Extinguishing media:** Water, carbon dioxide, foam, dry chemical  
**Auto-ignition temp:** N/A

**SECTION V – HEALTH HAZARD DATA**

Carcinogen status: NTP: no IARC: no OSHA: no

**Emergency and First Aid Procedure:**

**In case of Skin Contact:** Wash skin with soap and plenty of water. If molten polymer contacts skin, cool rapidly with cold water. DO NOT attempt to peel polymer from skin. Obtain medical attention for thermal burn.  
**In case of Ingestion:** Not a probable route of exposure  
**In case of Eye contact:** Not a probable route of exposure.  
**Ingestion:** Not a probable route exposure.

**SECTION VI – REACTIVITY DATA**

**Stability:** N/A  
**Incompatibilities:** Strong acids and oxidizing agents  
**Hazardous decomposition:** Caprolactam, cyclopentanone, carbon monoxide  
**Hazardous polymerization:** Will not occur  
**Conditions to avoid:** Heating above 340 C

**SECTION VII – SPILL OR LEAK PROCEDURE**

**Steps to be taken in case material is released or spilled:**  
Sweep up to prevent a slipping hazard.  
**Waste disposal:** Landfill or incineration in compliance with federal, state, and local regulations.  
**Aquatic toxicity:** Toxicity is expected to be low based on insolubility of the polymer in water.

**SECTION VIII – SPECIAL PROTECTION INFORMATION**

**Ventilation:** None normally needed  
**Respiratory Protection (specify type):** None under normal processing if ventilation is adequate.  
**Gloves:** Protective gloves are required when handling hot polymer  
**Eye Protection:** Use safety glasses as a good general safety practice  
**Protective clothing:** Proper safety clothing  
**Other protective equipment:** N/A.

**SECTION IX – SPECIAL PRECAUTIONS**

**Precautions to be taken in handling and storing:**

Cool, dry place. Keep containers tightly closed to prevent moisture absorption and contamination. Store at 70 - 75 degrees F and 50 - 55% relative humidity.

**USER'S RESPONSIBILITY**

Substances on the Pennsylvania Hazardous Substances List present at a concentration of 1% or more. Caprolactam

Substances on the Pennsylvania Special Hazardous Substances List present at a concentration of 0.01% or more. None known

**WARNING:** Substances known to the State of California to cause cancer. None known

**WARNING:** Substances known to the State of California to cause birth defects or other. Reproductive harm: None

This bulletin cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. It is your responsibility to use this information to develop appropriate work practice guidelines and employee instructional programs for your operation.

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