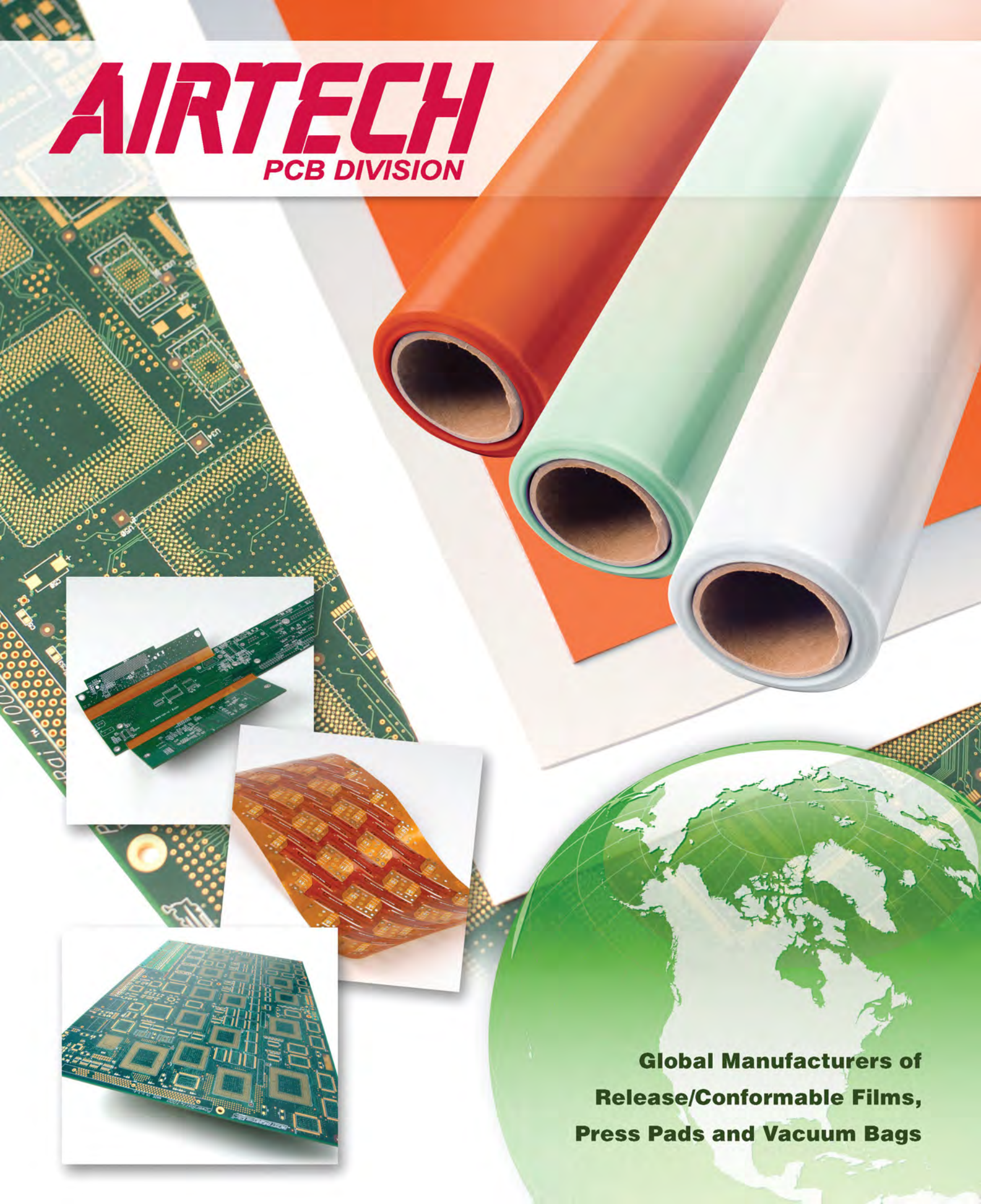


AIRTECH

PCB DIVISION



**Global Manufacturers of
Release/Conformable Films,
Press Pads and Vacuum Bags**

The AIRTECH Story

Founded in 1973 by Willam (Bill) Dahlgren, AIRTECH International, Inc. serves four major markets: **Printed Circuit Board, Aircraft / Aerospace, Non-Aerospace Composites, and Wind Energy.**

Utilizing our unique multilayer manufacturing technology, we have been able to help our customers increase their lamination area performance and allow them to lower their production costs.

To support the global nature of these markets, we have facilities in Huntington Beach, California (corporate headquarters); Differdange, Luxembourg; Manchester, England U.K.; and Tianjin, China.



Huntington Beach, CA USA
Corporate Headquarters
Airtech International, Inc.



Differdange, Luxembourg
European Operations
Airtech Europe Sarl



Manchester, England
U.K. Operations
Tygavac Advanced Materials Ltd.



Tianjin, China
Asian Operations
Airtech Asia Ltd.

At AIRTECH, we are here for our customers. We have been successful in all of our markets by supplying our customers quality products backed by unsurpassed technical support. We pledge to continue investing in our manufacturing capabilities, product development and our people.

More Than a Manufacturer...A Technical Partner

AIRTECH Lamination System

The “AIRTECH Lamination System” is a system of products designed and manufactured utilizing our unique “multilayer manufacturing technology”. This provides the user with high performing, low cost lamination products to improve yields and reduce lamination costs.

Films / Fabrics:

All DAHLAR films are silicone free, uncoated products to eliminate the potential of silicone contamination in the lamination area. Features include release properties, surface protection, via-damming and pressure intensification in rigid, rigid-flex and flexible circuit applications. Temperature ranges to 500°F (260°C) are available.

High Temperature (>200°C)

DAHLAR 9000
DAHLAR 9200
DAHLAR 9301B
DAHLVIA 9173MA
DAHLAR 9300Y
DAHLAR 9910-MR

Moderate Temperature (<200°C)

DAHLAR 9600
DAHLAR 9100
DAHLVIA 9119

Release Fabric (>270°C)

9950 TFNP

DAHLPAD Press Pads:

DAHLPAD press pads provides heat lagging and pressure equalization functions to aid our users in improving lamination yields. Combined with our DAHLAR films, we offer a complete system of yield improvement / cost reduction opportunities.

| | |
|-------------|--|
| DAHLPAD One | Cellulosic based, unclad, white |
| Si-Pad | Reinforced, silicone rubber, multi cycle, red |
| Si-Pad QL | Reinforced, silicone rubber, multi cycle, grey |

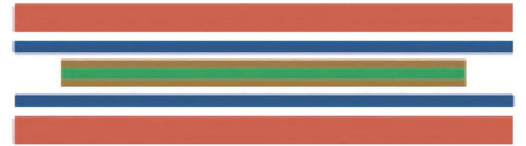
DAHLBAG “Turkey Bags”:

For those applications requiring the use of vacuum bags, we offer our custom made bags in two varieties with sizes to fit your requirements.

DAHLBAG 9840
DAHLBAG 9740

Flex Circuit Applications

Requirements: Surface protection, conformability, easy release.
 Products: DAHLAR 9300Y, 9301B, 9610NV, DAHLVIA 9100, NCF 9500, Si-Pad, Si-Pad QL, 9950 TFNP, 9600, DAHLVIA 9119



Masslam, CCL, Applications

Requirements: Surface protection, breakdown release.
 Products: DAHLAR 9300Y, 9301B, 9000, NCF 9500



MLB, IVH Applications

Requirements: Surface protection, breakdown release, block resin flow, prevent adhesive "squeeze out" (Flex).
 Products: DAHLAR 9301B, 9300Y, 9000, DAHLVIA 9100, 9119, 9173MA



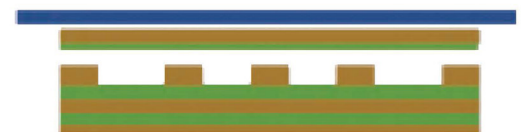
BGA Applications

Requirements: Prevent resin overflow while protecting critical surfaces. Provide ease of release.
 Reduce costs with our multilayer technology.
 Products: DAHLVIA 9100, 9119, 9173MA, DAHLAR 9301B, 9200, 9300Y



HDI - RCC Applications

Requirements: Eliminate resin voids at laminate surface.
 Release at breakdown.
 Products: DAHLVIA 9100, 9119, 9173MA for conformability / pressure intensification to drive resin



Rigid - Flex Applications

Requirements: Prevent resin overflow, protector for dissimilar surfaces, easy release.
 Product: DAHLVIA 9100, 9119, 9173MA



AIRTECH Lamination System



PRODUCT SELECTOR GUIDE

| PRODUCTS | THICKNESS** MIL / MM | COLOR | MAX USE TEMP °F / °C | MARKET / APPLICATION | | | | | | |
|---------------------------|-----------------------------|-------------------------|-----------------------------|-------------------------|-----------------------------|--------------------------|-------------------------|-----------------------------|-------------------------|--------------------------|
| | | | | Rigid Boards | | | Flexible Circuits | | | |
| | | | | Release Film | | Via Damming | Release Film | | Pressure Intensifier | |
| High Temp (> 200° C) | Moderate Temp (< 200° C) | High Temp (> 200° C) | Moderate Temp (< 200° C) | Conformable | | | | | | |
| FILMS | | | | | | | | | | |
| DAHLAR 9910-MR | 1.0 / 0.025 | Blue | 600 F / 315 C | ✓ | | | ✓ | | | |
| DAHLAR 9000 | 1.0 / 0.025 | Red | 500 F / 260 C | ✓ | | | ✓ | | | |
| DAHLAR 9200 | 1.0 / 0.025 | Blue | 480 F / 250 C | ✓ | | | ✓ | | | |
| DAHLAR 9300Y | 1.0 - 2.0 / 0.025 - 0.050 | Yellow | 450 F / 232 C | ✓ | | | ✓ | | | |
| DAHLAR 9301B | 1.25 / 0.032 | Blue | 450 F / 232 C | ✓ | | ✓*** | | | | |
| DAHLVIA 9173MA | 5.0 / 0.125 | Blue | 450 F / 232 C | ✓ | | ✓*** | ✓ | | ✓ | ✓ |
| DAHLAR 9600 | 2.0 / 0.050 | Clear | 390 F / 198 C | | | | | ✓ | ✓ | |
| NCF 9500 | 1.0 / 0.025 | Translucent | 390 F / 198 C | | ✓ | | | ✓ | | |
| DAHLVIA 9100 | 6.5 / 0.163 | Translucent | 390 F / 198 C | | ✓ | ✓ | | ✓ | ✓ | ✓ |
| DAHLVIA 9119 | 4.7 / 0.120 | Translucent | 390 F / 198 C | | ✓ | ✓ | | ✓ | ✓ | ✓ |
| DAHLAR 9450QL | 1.0 / 0.025 | Translucent | 360 F / 180 C | | | | | ✓ | | |
| PRESS PADS | | | | Rigid Boards | | | Flexible Circuits | | | |
| PRODUCTS | THICKNESS** MIL / MM | COLOR | MAX USE TEMP °F / °C | Heat Lagging | | Pressure Equalization | Heat Lagging | | | Pressure Equalization |
| | | | | High Temp (> 200° C) | Moderate Temp (< 200° C) | | High Temp (> 200° C) | Moderate Temp (< 200° C) | Multi Cycle | |
| DAHLPAD One | .055 / 1.4 | White | | | ✓ | ✓ | | | | ✓ |
| Si-Pad | .060 / 1.6 | Red | 500 F / 260 C | ✓ | | ✓ | ✓ | | ✓ | ✓ |
| QUICK-LAM PRODUCTS | | | | Rigid Boards | | | Flexible Circuits | | | |
| PRODUCTS | THICKNESS** MIL / MM | COLOR | Product Description | Heat Lagging | | Pressure Equalization | Heat Lagging | | | Pressure Equalization |
| | | | | High Temp (> 200° C) | Moderate Temp (< 200° C) | | High Temp (> 200° C) | Moderate Temp (< 200° C) | Multi Cycle | |
| 9950 TFNP | 3.0/6.0/10.0 / 75/150/250 | Tan | Release Fabric | | | | ✓ | | ✓ | |
| DAHLAR 9200 | 1.0 - 5.0 / 25 - 125 | Translucent | Release Film | | | | ✓ | | | |
| Si-Pad QL | 32 / .8 | Grey | Press Pad | | | | ✓ | | ✓ | ✓ |

** Other thicknesses may be available. Contact AIRTECH for price and minimum quantities

*** Test for appropriateness in your application

Contact your local AIRTECH distributor for samples or additional literature

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AIRTECH International, Inc. PCB Division - Huntington Beach, CA (USA) - Luxembourg - England - China
(714) 899-8100 FAX (714) 899-8179
www.airtechpcb.com

Distributed By:

DAHLAR 9910-MR**Description:**

DAHLAR 9910-MR is a fluoropolymer based release film designed and manufactured for use in the manufacture of flexible (FPC) and multi layer (ML) printed circuit boards (PCB).

Suggested Applications:

Use DAHLAR 9910-MR as a release film / surface protector during the lamination process. Can be used in traditional or "Fast Lam" processes.

Technical Data:

| | |
|--------------------------|--|
| Maximum Use Temperature: | 600°F / 315°C |
| Thickness: | .001" / .025 mm |
| Elongation: | 500% |
| Color: | Blue |
| Yield: | 89 sq. ft. per pound per mil (approximate) |

Features / Benefits:

Dahlar 9910-MR provides excellent release characteristics along with good conformability to prevent / control unwanted resin flow in very high temperature applications.

Related Airtech Products:

Dahlpad One, Tri-Pad, Si-Pad, Si-Pad QL press pads, 9950 TFNP, Dahlar 9900

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Distributed By:

DAHLAR 9000 Release Film**Description:**

A custom compounded, high temperature, fluoropolymer based release film.

Suggested Applications:

High temperature release film / surface protector for rigid, rigid-flex and flexible circuit applications.

Technical Data:

| | |
|--------------------------|-----------------|
| Maximum Use Temperature: | 500°F / 260°C |
| Thickness: | .001" / .025 mm |
| Elongation: | 350% |
| Color: | Red |

Features / Benefits:

DAHLAR 9000 releases easily from all PCB substrate surfaces. Color-coded for easy identification. High temperature resistant. Silicone free.

Related Airtech Products:

Si-Pad, Tri-Pad

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Distributed By:

DAHLAR 9200 Release Film**Description:**

9200 is a high performance, fluoropolymer based release film.

Suggested Applications:

High temperature release film / surface protector for rigid, rigid-flex and flexible circuit applications.

Technical Data:

| | |
|--------------------------|-----------------|
| Maximum Use Temperature: | 480°F / 250°C |
| Thickness: | .001" / .025 mm |
| Elongation: | 350% |
| Color: | Blue |

Features / Benefits:

Color-coded for easy identification, high temperature resistant, easy release from most surfaces.

Related Airtech Products:

Si-Pad, Tri-Pad

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Distributed By:

DAHLAR 9300Y Release Film

Description:

A high performance fluoropolymer release film. Engineered to provide easy release over a broad temperature range.

Suggested Applications:

Economical, high temperature release film / surface protector for rigid, rigid-flex and flexible circuit applications.

Technical Data:

| | |
|--------------------------|----------------------------------|
| Maximum Use Temperature: | 450°F / 232°C |
| Thickness: | .001" / .025 mm, .002" / .050 mm |
| Elongation: | 350% |
| Color: | Yellow |

Features / Benefits:

High temperature capable. Color-coded for identification. Uncoated, silicone free design to prevent contamination. May replace skived PTFE in high performance release applications.

Related Airtech Products:

Dahlpad One, Si-Pad, and Si-Pad QL press pads

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Distributed By:

DAHLAR 9301B Release Film**Description:**

A high performance fluoropolymer release film. Engineered to provide easy release over a broad temperature range.

Suggested Applications:

Economical, high temperature release film / surface protector for rigid, rigid-flex and flexible circuit applications. Also can function as via damming agent.

Technical Data:

| | |
|--------------------------|-------------------|
| Maximum Use Temperature: | 450°F / 232°C |
| Thickness: | .00125" / .032 mm |
| Elongation: | 350% |
| Color: | Blue |

Features / Benefits:

High temperature capable. Color-coded for identification. Uncoated, silicone free design to prevent contamination.

Related Airtech Products:

Dahlpad One and Si-Pad press pads

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Distributed By:

DAHLVIA 9173MA Conformable Release Film**Description:**

A multilayer, highly conformable release sheet / pressure intensifier designed for use in higher temperature flex, rigid or rigid-flex applications.

Suggested Applications:

A conformable film with integral release surfaces on both sides. Functions as a pressure intensifier / damming material with high temperature capabilities.

Technical Data:

| | |
|--------------------------|-------------------|
| Maximum Use Temperature: | 450°F / 232°C |
| Thickness: | .005" / .125 mm |
| Elongation: | MD 250% / TD 450% |
| Color: | Blue |

Features / Benefits:

Utilizing the heat and pressure of the lamination press cycle DAHLVIA 9173MA conforms to the surface of the circuit thereby creating a dam against unwanted acrylic / epoxy intrusion while providing for easy release from many surfaces.

Related Airtech Products:

Dahlpad One, Tri-Pad, Si-Pad press pads, Dahlar high temperature release films

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Distributed By:

DAHLAR 9600 Release Film

Description:

DAHLAR 9600 is a custom compounded release film designed and manufactured for use in the manufacture of flexible circuits.

Suggested Applications:

Designed primarily for coverlay lamination in flex circuit applications. Good conformability and release characteristics.

Technical Data:

| | |
|--------------------------|-----------------|
| Maximum Use Temperature: | 390°F / 198°C |
| Thickness: | .002" / .050 mm |
| Elongation: | 300% |
| Color: | Clear |

Features / Benefits:

DAHLAR 9600 exhibits excellent release characteristics combined with the conformability to prevent / control excess adhesive flow.

Related Airtech Products:

Si-Pad, Tri-Pad, Dahlpad One, Dahlar high temperature release films

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Distributed By:

DAHLVIA 9100 Conformable Release Film

Description:

A multilayer, highly conformable release sheet / pressure intensifier designed for use in flexible and rigid-flex printed circuit board fabrication.

Suggested Applications:

A conformable film with integral release surfaces on both sides. Functions as a pressure intensifier / damming material with moderate temperature capabilities.

Technical Data:

| | |
|--------------------------|-------------------|
| Maximum Use Temperature: | 390°F / 198°C |
| Thickness: | .0065" / .163 mm |
| Elongation: | MD 250% / TD 450% |
| Color: | Translucent |

Features / Benefits:

Utilizing the heat and pressure of the lamination press cycle DAHLVIA 9100 conforms to the surface of the circuit thereby creating a dam against unwanted acrylic / epoxy intrusion.

Related Airtech Products:

Dahlpad One, Tri-Pad, Si-Pad press pads, Dahlpad high temperature release films

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Distributed By:

DAHLVIA 9119 Conformable Release Film

Description:

A multilayer, highly conformable release sheet / pressure intensifier all in one designed especially for use in flexible circuit lamination applications.

Suggested Applications:

A conformable film with integral release surfaces on two sides. Designed to offer maximum conformability to block resin flow in FPC lamination applications.

Technical Data:

| | |
|--------------------------|------------------------------------|
| Maximum Use Temperature: | 390°F / 199°C |
| Thickness: | .0047" / .120 mm, .0065" / .163 mm |
| Elongation: | MD 140% |
| Color: | Clear |

Features / Benefits:

Utilizing a unique combination of PMP outer layer release surfaces and a proprietary conformable inner layer, DAHLVIA 9119 softens and conforms to the substrate creating a dam against unwanted acrylic / epoxy intrusion while providing for easy release from many surfaces.

Related Airtech Products:

Dahlpad One, Tri-Pad, Si-Pad press pads, Dahlar high temperature release films

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Distributed By:

NCF 9500 Release Film

Description:

A two sided coated release film engineered for those applications with less demanding performance requirements.

Suggested Applications:

An economical release film with good release / temperature characteristics for a wide variety of applications.

Technical Data:

| | |
|--------------------------|------------------|
| Maximum Use Temperature: | 390°F / 198°C |
| Thickness: | .001" / .025 mm |
| Elongation: | MD 120%, TD 100% |
| Color: | Translucent |

Features / Benefits:

Offers easy release from most surfaces.

Related Airtech Products:

Dahlpad One, Tri-Pad and Si-Pad press pads

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Distributed By:

Dahlar 9450QL Release Film

Description:

A matte finished, non-coated release film designed for high performance in Quick-Lam applications.

Suggested Applications:

A non-contaminating film with good temperature and handling characteristics for fast cycle times.

Technical Data:

| | |
|--------------------------|-----------------|
| Maximum Use Temperature: | 360°F / 180°C |
| Thickness: | .001" / .025 mm |
| Elongation: | 115% MD |
| Color: | Translucent |

Features / Benefits:

Matte surface offers easy release from most surfaces.

Related Airtech Products:

Dahlpad One and Si-Pad press pads

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Distributed By:

9950 TFNP Release Fabric

Description:

9950 TFNP is a non-porous, PTFE coated glass fabric designed both for release and resin flow blockage.

Suggested Applications:

Engineered for flex circuit “Quick Lam” applications. Offers easy release, multiple use capability, prevents mark off.

Technical Data:

| | |
|--------------------------|---|
| Maximum Use Temperature: | 550°F / 288°C |
| Thickness: | .003” / 0.075 mm, .006” / .150 mm, .010” / .250 mm |
| Elongation: | N/A |
| Color: | Tan |

Features / Benefits:

High temperature capable designed for easy release from all resin systems. Engineered for multi-cycle use.

Related Airtech Products:

Dahlar high performance release films, Dahlpad and Tri-Pad press pads.

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Distributed By:

DAHLPAD One Press Pad**Description:**

DAHLPAD One is a cellulosic based presspad used in the manufacture of printed circuit boards.

Suggested Applications:

This popular press pad offers excellent performance as a pressure intensifier, pressure equalizer, heat lagging medium for rigid, rigid-flex and flex circuit applications.

Technical Data:

| | |
|-------------|-----------------|
| Thickness: | .055" / 1.40 mm |
| Elongation: | N/A |
| Color: | White |

Features / Benefits:

Compensates for press abnormalities allowing for consistent, even pressure during lamination. Reduces labor / improves yields by replacing multiple layers of kraft paper. Allows for controlled heat rise for consistent temperature throughout the book.

Related Airtech Products:

DAHLAR release films

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Distributed By:

Si-Pad Press Pad

Description:

Si-Pad is a fiberglass reinforced, cured silicone rubber press pad.

Suggested Applications:

Use Si-Pad in the lamination press as a pressure equalizer / heat lagging material during the manufacturer of rigid, rigid-flex and flexible printed circuit boards.

Technical Data:

| | |
|--------------------------|----------------|
| Maximum Use Temperature: | 500°F / 260°C |
| Thickness: | .060" / 1.6 mm |
| Elongation: | N/A |
| Color: | Red |

Features / Benefits:

Si-Pad is a multi-cycle product allowing for use through many repetitive press cycles with minimal degradation of its mechanical properties.

Related Airtech Products:

Dahlar high temperature release films

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Distributed By:

Si-Pad QL

Description:

Si-Pad QL is a fiberglass reinforced, cured, silicone rubber press pad that is designed primarily for use in “Quick Lam” flex circuit lamination applications.

Suggested Applications:

Si-Pad QL is engineered to meet the demands of fast cycles with high reliability through many cycles with high reliability through many cycles without degradation in performance. Our special “post cure” manufacturing process insures maximum performance throughout the product life cycle.

Technical Data:

| | |
|-------------------------|-----------------------|
| Maximum Use Temperature | : 500°F / 260°C |
| Thickness | : .032” (nom) / .8 mm |
| Color | : Grey |

Features / Benefits:

Si-Pad QL is engineered for durability and performance in quick lamination applications. It offers high cycle life and a smooth surface in high temp PCB / FPC applications.

Related Airtech Products:

Dahlar high temperature / conformable release films

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Distributed By:

DAHLBAG 9740 “Turkey” Bags

Description:

DAHLBAG 9740 is a custom blended, nylon based vacuum bag in custom sizes to fit the customers' needs.

Suggested Applications:

Used to facilitate high performance PCB vacuum lamination.

Technical Data:

| | |
|--------------------------|-----------------|
| Maximum Use Temperature: | 380°F / 192°C |
| Thickness: | .003" / .075 mm |
| Elongation: | N/A |
| Color: | Green |

Features / Benefits:

Use of DAHLBAG 9740 allows for increased yield and performance in high density MLBs through the removal of air, moisture and volatiles.

Related Airtech Products:

Airtech sealant tapes, Airweave breather materials

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Distributed By:

DAHLBAG 9840 “Turkey” Bags

Description:

DAHLBAG 9840 is a custom blended, nylon based vacuum bag in custom sizes to fit the customers' needs.

Suggested Applications:

Used to facilitate high performance PCB vacuum lamination.

Technical Data:

| | |
|--------------------------|-----------------|
| Maximum Use Temperature: | 450°F / 232°C |
| Thickness: | .003” / .075 mm |
| Elongation: | N/A |
| Color: | Blue |

Features / Benefits:

Enhanced yields and performance are possible due to the even resin flow and the removal of trapped air when utilizing this product / process.

Related Airtech Products:

Airtech sealant tapes, Airweave breather materials

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Distributed By:

Our Website

Airtech has specialized in release films since 1973. To learn more about improving your yields and reducing lamination costs, visit our website at www.airtechpcb.com.

With just one click, you can...

- Tour our facility
- Download and print product information sheets
- Download and print MSDS sheets
- View application information
- Search our distributor network
- View upcoming tradeshow
- View "New" items and Airtech news



More Than a Manufacturer...A Technical Partner